FLEXIM

Technical specification

FLUXUS G608**-F2

Portable ultrasonic flow measurement of gas and liquids in hazardous areas

Portable instrument for non-invasive, quick ultrasonic flow measurement with clamp-on technology for all types of piping

Features

- Precise bidirectional and highly dynamic flow measurement with the non-invasive clamp-on technology
- Automatic loading of calibration data and transducer detection for a fast and easy set-up (less than 5 min), providing precise and long-term stable results
- High precision at fast and slow flow rates, high temperature and zero point stability
- Portable, easy-to-use flow transmitter with 2 flow channels, multiple inputs, an integrated data logger with a serial interface
- Water tight; resistant against oil, many liquids and dirt
- Extremely resistant carbon fiber housing
- Robust, water-tight (IP67) transport case with comprehensive accessories
- Compact and very lightweight, allowing the measuring system to be easily carried as personal luggage, e.g. for offshore visits
- Covered by FM Class I Div. 2 certification
- Li-Ion battery provides up to 25 hours of measurement operation
- User-friendly design
- QuickFix for a simple and fast transmitter fixation, e.g. on pipes
- Transducers available for a wide range of inner pipe diameters and fluid temperatures
- Rugged transducers (FM Class I Div. 2, resistant to rough environments and humidity)

Applications

Designed for the following industries:

- Upstream (on- and offshore)
- Midstream and downstream (pipelines and refineries)
- Chemical industry
- Energy sector (e.g. HVAC, geothermal, power plants)

FLUXUS G608

Measurement with transducers mounted with the portable Variofix VP

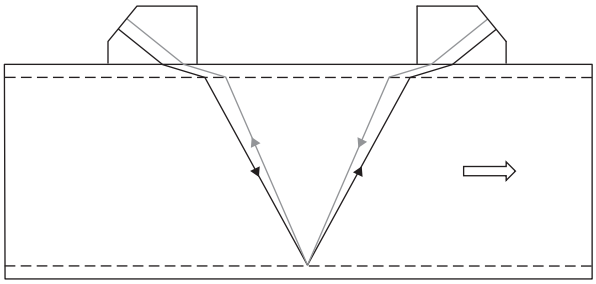
Measurement with the flow transmitter fixed to the pipe with the QuickFix pipe mounting fixture

Function

Measurement principle

The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.

Path of the ultrasonic signal in the flowing fluid

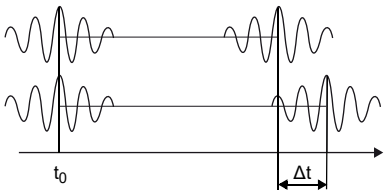


As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference Δt is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.

Transit time difference Δt



Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_\gamma}$$

where

- $\dot{V}$ - volumetric flow rate
- k_{Re} - fluid mechanic calibration factor
- A - cross-sectional pipe area
- k_a - acoustic calibration factor
- Δt - transit time difference
- t_γ - average of transit times in the fluid

Calculation of mass flow rate

The mass flow rate is calculated from the operating density and the volumetric flow rate:

$\dot{m} = \rho \cdot \dot{V}$

The operating density of the fluid is calculated as the function of pressure and temperature of the fluid:

$\rho = f(p, T)$

where

- ρ - operating density
- p - fluid pressure
- T - fluid temperature
- $\dot{m}$ - mass flow rate
- $\dot{V}$ - volumetric flow rate

Calculation of standard volumetric flow rate

The standard volumetric flow rate can be selected as physical quantity. It is calculated with the following formula:

$$\dot{V}_N = \dot{V} \cdot \frac{p}{p_N} \cdot \frac{T_N}{T} \cdot \frac{1}{K}$$

where

- $\dot{V}_N$ - standard volumetric flow rate
- $\dot{V}$ - operating volumetric flow rate
- p_N - standard pressure (absolute value)
- p - operating pressure (absolute value)
- T_N - standard temperature in K
- T - operating temperature in K
- K compressibility coefficient of gas: ratio of the compressibility factors of the gas at operating conditions and at standard conditions Z/Z_N

The operational pressure p and the operational temperature T of the fluid will be entered directly as fixed values into the transmitter.

or:

If inputs are installed (optional), pressure and temperature can be measured by the customer and fed in the transmitter.

The compressibility coefficient of gas K is entered into the transmitter:

- as fixed value or
- as approximation, e.g. according to AGA8 or GERG

The operational pressure p and the operational temperature T of the fluid will be entered directly as fixed values into the transmitter. If temperature inputs are installed (optional), the temperature can be measured by the customer and fed in the transmitter.

The compressibility coefficient of gas K is entered into the transmitter:

- as fixed value or
- as approximation, e.g. according to AGA8 or GERG

Number of sound paths

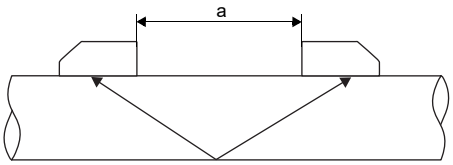
The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

- **reflection arrangement**
  The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.
- **diagonal arrangement**
  The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In case of high signal attenuation by the fluid or pipe, diagonal arrangement with 1 sound path is used.

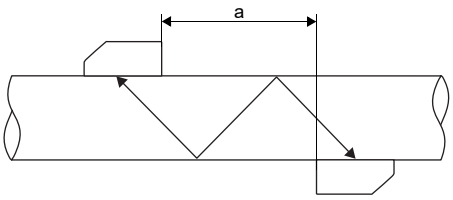
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.

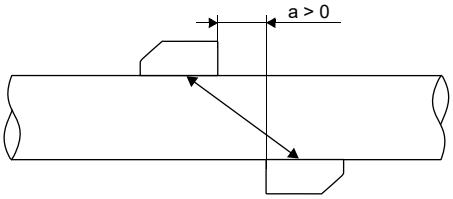
Reflection arrangement, number of sound paths: 2



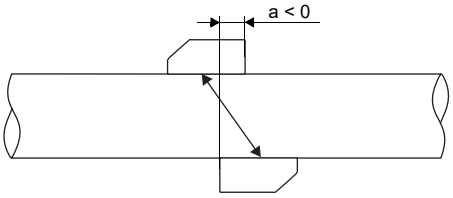
Diagonal arrangement, number of sound paths: 3



Diagonal arrangement, number of sound paths: 1



Diagonal arrangement, number of sound paths: 1, negative transducer distance



a - transducer distance

Transmitter

Technical data

		FLUXUS G608**-F2
		
design		portable, FM Class I Div. 2
measurement		
measurement principle		transit time difference correlation principle
flow direction		bidirectional
flow velocity	m/s	0.01...35, depending on pipe diameter
repeatability		0.15 % MV ±0.005 m/s
fluid		all acoustically conductive gases, e.g. nitrogen, air, oxygen, hydrogen, argon, helium, ethylene, propane
temperature compensation		corresponding to the recommendations in ANSI/ASME MFC-5.1-2011
measurement uncertainty (volumetric flow rate)		
measurement uncertainty of the measuring system[1]		±0.3 % MV ±0.005 m/s
measurement uncertainty at the measuring point		±1...2 % MV ±0.005 m/s, depending on the application
transmitter		
power supply		• 100...230 V/50...60 Hz (power supply unit, outside the explosive atmosphere) • 10.5...15 V DC (socket at transmitter) • integrated battery
integrated battery • operating time	 h	Li-Ion, 7.2 V/6.2 Ah, max. 47 Wh > 14 (without inputs and backlight) > 25 (1 measuring channel, ambient temperature > 10 °C, without inputs and backlight)
power consumption	W	< 6 (with inputs and backlight), charging: 18
number of measuring channels		2
damping	s	0...100 (adjustable)
measuring cycle	Hz	100...1000 (1 channel)
response time	s	1 (1 channel), option: 0.07
housing material		PA, TPS, PC, Polyester, stainless steel
degree of protection		IP65
dimensions	mm	see dimensional drawing
weight	kg	2.2
fixation		QuickFix pipe mounting fixture
ambient temperature	°C	-10...+60
display		2 x 16 characters, dot matrix, backlight
menu language		English, German, French, Dutch, Spanish
explosion protection		
• FM		
marking		FM APPROVED c us NI/Cl. I /Div. 2/ GP. A,B,C,D / T5 Ta = 60 °C
measuring functions		
physical quantities		operating volumetric flow rate, standard volumetric flow rate, mass flow rate, flow velocity
totaliser		volume, mass
calculation functions		average, difference, sum
diagnostic functions		sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times
communication interfaces		
service interfaces		• RS232 • USB (with adapter)
accessories		
data transmission kit • cable • adapter		 RS232 RS232 - USB
software		• FluxDiagReader: reading of measured values and parameters, graphical representation • FluxDiag (optional): reading of measurement data, graphical representation, report generation
adapter		• input adapter (if number of inputs > 2)
transport case		dimensions: 500 x 400 x 190 mm
data logger		
loggable values		all physical quantities, totalised physical quantities and diagnostic values
capacity		> 100 000 measured values

[1] with aperture calibration of the transducers

For the technical data in the flow measurement of liquids mode see Technical specification TSFLUXUS_F608xx-F2V*-*.

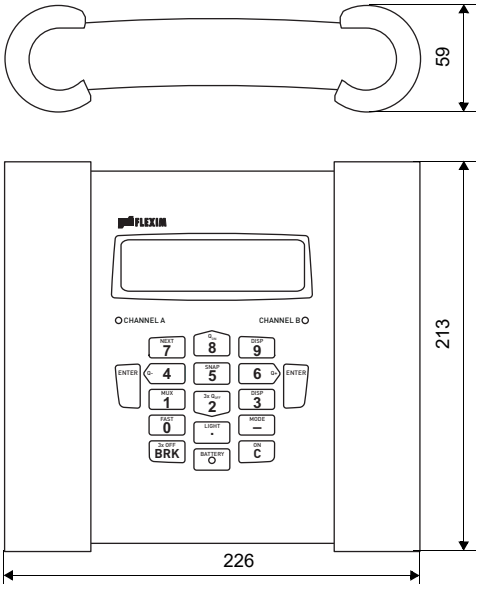
		FLUXUS G608**-F2
inputs		
		The inputs are galvanically isolated from the transmitter.
number		max. 4
• temperature input		
type		Pt100/Pt1000
connection		4-wire
range	°C	-150...+560
resolution	K	0.01
accuracy		±0.01 % MV ±0.03 K

[1] with aperture calibration of the transducers

For the technical data in the flow measurement of liquids mode see Technical specification TSFLUXUS_F608xx-F2V*-*.

Dimensions

60

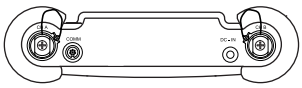
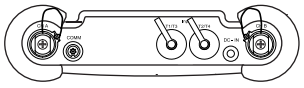


in mm

Storage

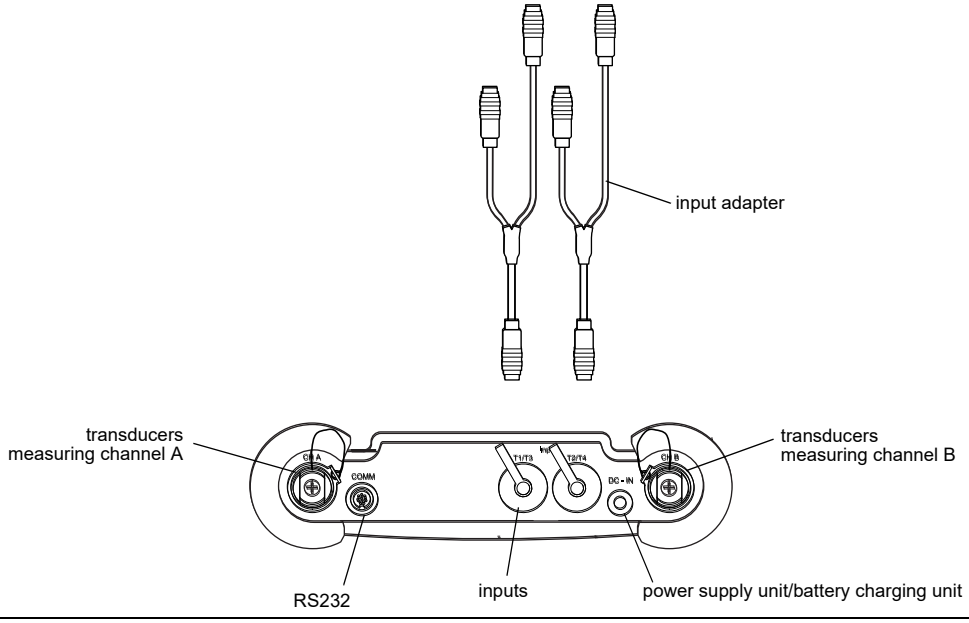
- do not store outdoors
- store within the original package
- store in a dry and dust-free place
- protect against sunlight
- keep all openings closed
- storing temperature: -10...+60 °C

Standard scope of supply

	G608 Standard	G608 CA-Energy
application	flow measurement of gas and liquids	
	2 independent measuring channels	
	calculation of standard volumetric flow rate	calculation of standard volumetric flow rate with optional use of current measured temperature values
		liquids: integrated thermal energy computer for monitoring of energy flows
inputs		
temperature input	-	4
accessories		
transport case	x	x
power supply unit, mains cable	x	x
battery	x	x
input adapter	-	2
QuickFix pipe mounting fixture for transmitter	x	x
data transmission kit	x	x
measuring tape	x	x
wall thickness probe	-	x
operating instruction, safety instructions, Quick start guide	x	x
connector board at the upper side of the transmitter		

Adapters

***608**-F2**

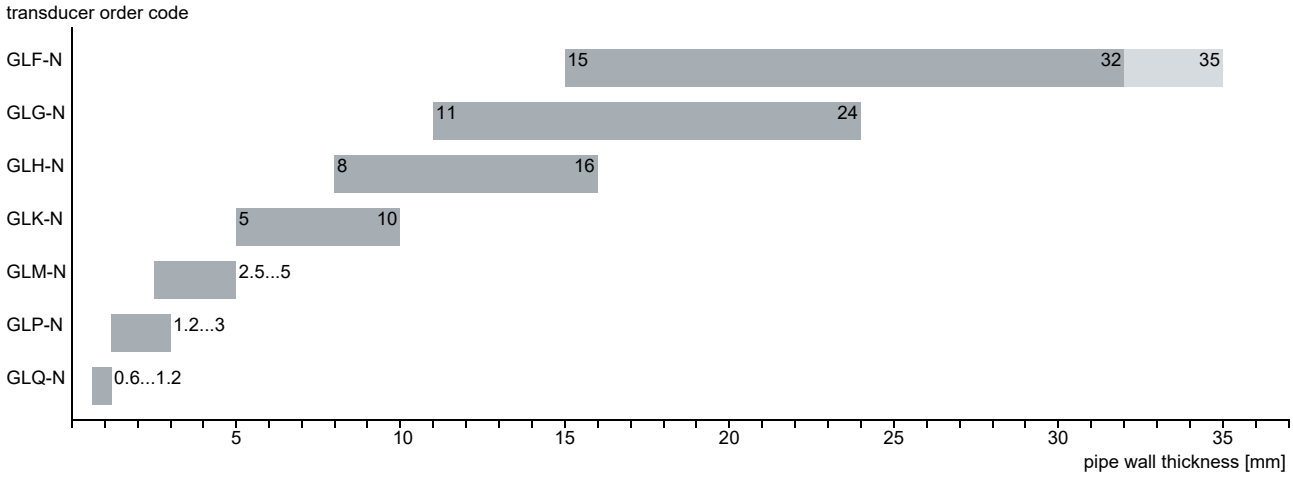


Transducers

Transducer selection

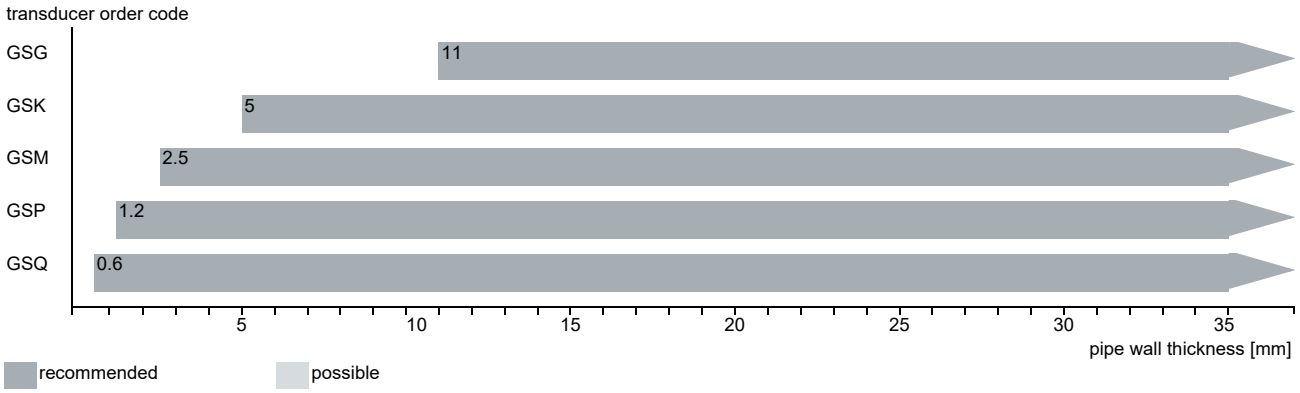
Step 1a

Select Lamb wave transducers:



Step 1b

If the pipe wall thickness is not in the range of the Lamb wave transducers, select a shear wave transducer:

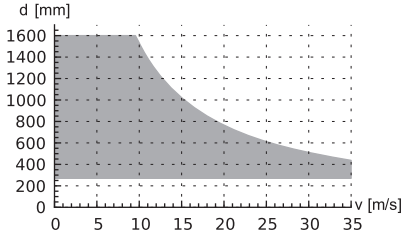
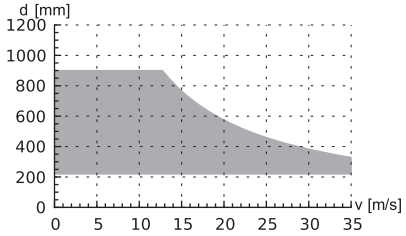
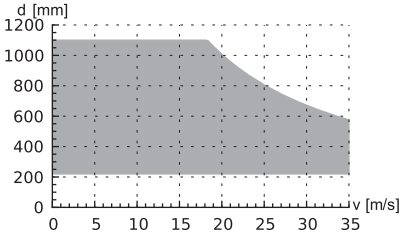
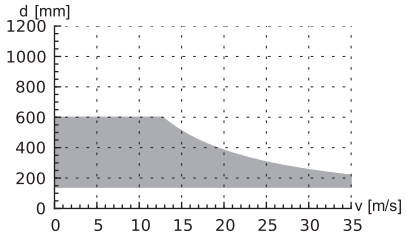
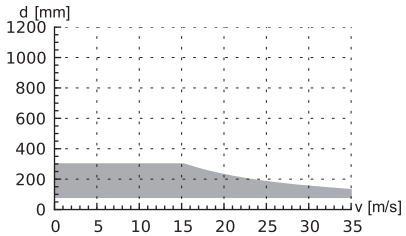
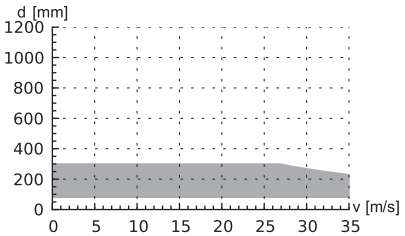
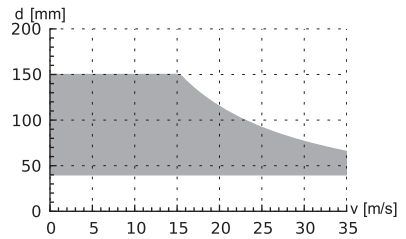
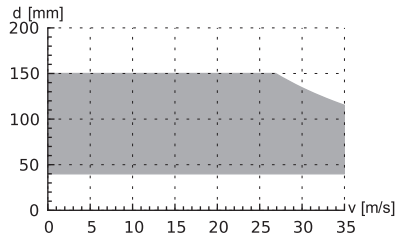
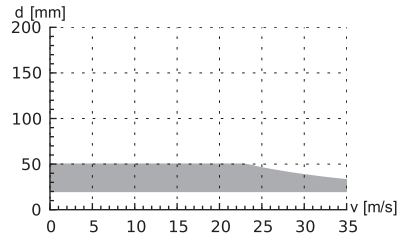
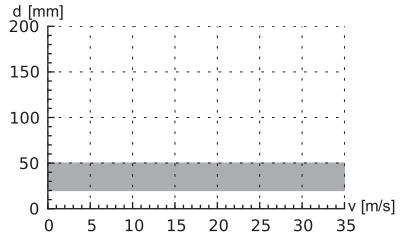
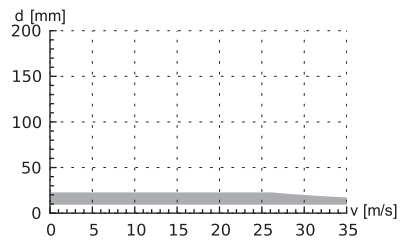
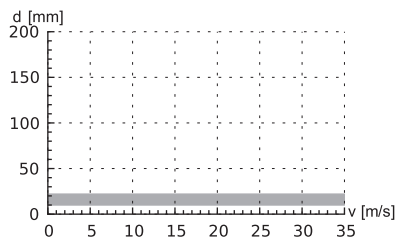


Step 2

inner pipe diameter d dependent on the flow velocity v of the fluid in the pipe

The transducers are selected from the characteristics (see next page). Lamb wave transducers are selected from the left column, shear wave transducers from the right column.

Lamb wave transducers: If the values d and v are not in the range, the diagonal arrangement with 1 sound path may be used, i.e. the same characteristics can be used with doubling the inner pipe diameter. If the values are still not in the range, shear waves transducers regarding the pipe wall thickness have to be selected in step 1b.

Lamb wave transducer[1]	**shear wave transducer**[1]
GLF 	
GLG 	GSG 
GLH 	
GLK 	GSK 
GLM 	GSM 
GLP 	GSP 
GLQ 	GSQ 

[1] inner pipe diameter and max. flow velocity for a typical application with natural gas, nitrogen, oxygen in reflection arrangement with 2 sound paths (Lamb wave transducers)/1 sound path (shear wave transducers)

Step 3

min. fluid pressure

Lamb wave transducer			
transducer order code	fluid pressure[1] [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GLF	15	10	1
GLG	15	10	1
GLH	15	10	1
GLK	15 (d > 120 mm) 10 (d < 120 mm)	10 (d > 120 mm) 3 (d < 120 mm)	1
GLM	10 (d > 60 mm) 5 (d < 60 mm)	3 (d < 60 mm)	1
GLP	10 (d > 35 mm) 5 (d < 35 mm)	3 (d < 35 mm)	1
GLQ	10 (d > 15 mm) 5 (d < 15 mm)	3 (d < 15 mm)	1

shear wave transducer			
transducer order code	fluid pressure[1] [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GSG	30	20	1
GSK	30	20	1
GSM	30	20	1
GSP	30	20	1
GSQ	30	20	1

[1] depending on the application, typical absolute value for natural gas, nitrogen, compressed air

d - inner pipe diameter

Example

step					
1	pipe wall thickness	mm	14.3	8.6	38
	selected transducer		GLG or GLH	GLH or GLK	GS
2	inner pipe diameter	mm	581	96.8	143
	max. flow velocity	m/s	15	30	30
	selected transducer		GLG	GLK	GSK
3	min. fluid pressure	bar	20	15	40
	selected transducer		GLG	GLK	GSK

Step 4

for the characters 4...11 of the transducer order code (ambient temperature, explosion protection, connection system, extension cable) see page 12

Step 5

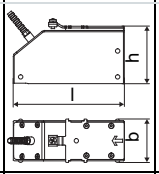
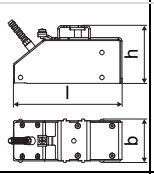
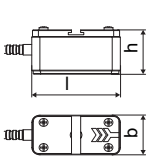
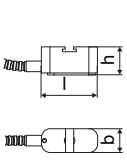
for the technical data of the selected transducer see page 13 et seqq.

Transducer order code

1, 2	3		4	5...7		8, 9	10, 11		12...14	no. of character
transducer	**transducer frequency**	**-**	**ambient temperature**	**explosion protection**	**-**	**certification**	**connection system**	**-**	**cable length**	**description**
GS										set of ultrasonic flow transducers for gas measurement, shear wave
GL										set of ultrasonic flow transducers for gas measurement, Lamb wave
	F									0.15 MHz
	G									0.2 MHz
	H									0.3 MHz
	K									0.5 MHz
	M									1 MHz
	P									2 MHz
	Q									4 MHz
			N							normal temperature range
			E							extended temperature range
				F2N						FM Class I Div. 2
						**				
							NL			with LEMO connector
									***	in m

Technical data

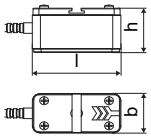
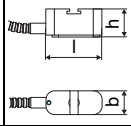
Shear wave transducers (FM Class I Div. 2, NL)

order code		GSG-NF2N-**NL	GSK-NF2N-**NL	GSM-NF2N-**NL	GSP-NF2N-**NL	GSQ-NF2N-**NL
technical type		G(DL)G1N51	G(DL)K1N51	G(DL)M1N51	G(DL)P1N51	G(DL)Q1N51
transducer frequency	MHz	0.2	0.5	1	2	4
fluid pressure[1]						
min. extended	bar	metal pipe: 20				
min.	bar	metal pipe: 30, plastic pipe: 1				
inner pipe diameter d[2]						
min. extended	mm	180	60	30	15	7
min. recommended	mm	220	80	40	20	10
max. recommended	mm	900	300	150	50	22
max. extended	mm	1100	360	180	60	30
pipe wall thickness						
min.	mm	11	5	2.5	1.2	0.6
material						
housing		PEEK with stainless steel cover 304 (1.4301)		stainless steel 304 (1.4301)		
contact surface		PEEK		PEEK		
degree of protection		IP66				
transducer cable						
type		1699				
length	m	5		4		3
dimensions						
length l	mm	129.5	126.5	60		42.5
width b	mm	51	51	30		18
height h	mm	67	67.5	33.5		21.5
dimensional drawing						
weight (without cable)	kg	0.47	0.36	0.035		0.011
pipe surface temperature	°C	-40...+130				
ambient temperature	°C	-40...+130				
temperature compensation		x				
explosion protection						
• **FM**						
pipe surface temperature (Ex)	°C	-40...+125				
degree of protection		IP66				
marking		NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860				

[1] depending on the application, typical absolute value for natural gas, nitrogen, compressed air

[2] shear wave transducer:
typical values for natural gas, nitrogen, oxygen; pipe diameters for other fluids on request
inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

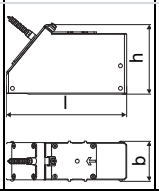
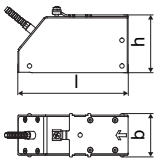
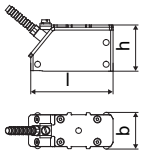
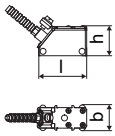
Shear wave transducers (FM Class I Div. 2, NL, extended temperature range)

order code		GSM-EF2N-**NL	GSP-EF2N-**NL	GSQ-EF2N-**NL
technical type		G(DL)M1E51	G(DL)P1E51	G(DL)Q1E51
transducer frequency	MHz	1	2	4
fluid pressure[1]				
min. extended	bar	metal pipe: 20		
min.	bar	metal pipe: 30, plastic pipe: 1		
inner pipe diameter d[2]				
min. extended	mm	30	15	7
min. recommended	mm	40	20	10
max. recommended	mm	150	50	22
max. extended	mm	180	60	30
pipe wall thickness				
min.	mm	2.5	1.2	0.6
material				
housing		stainless steel 304 (1.4301)		
contact surface		Sintimid		
degree of protection		IP66		
transducer cable				
type		1699		
length	m	4		3
dimensions				
length l	mm	60		42.5
width b	mm	30		18
height h	mm	33.5		21.5
dimensional drawing				
weight (without cable)	kg	0.042		0.011
pipe surface temperature	°C	-30...+200		
ambient temperature	°C	-30...+200		
temperature compensation		x		
explosion protection				
• **FM**				
pipe surface temperature (Ex)	°C	-40...+190		
degree of protection		IP66		
marking		NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860		

[1] depending on the application, typical absolute value for natural gas, nitrogen, compressed air

[2] shear wave transducer:
typical values for natural gas, nitrogen, oxygen; pipe diameters for other fluids on request
inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

Lamb wave transducers (FM Class I Div. 2, NL)

order code		GLF-NF2N-**NL	GLG-NF2N-**NL	GLH-NF2N-**NL	GLK-NF2N-**NL	GLM-NF2N-**NL	GLP-NF2N-**NL	GLQ-NF2N-**NL
technical type		G(RT)F1N51	G(RT)G1N51	G(RT)H1N51	G(RT)K1N51	G(RT)M1N51	G(RT)P1N51	G(RT)Q1N51
transducer frequency	MHz	0.15	0.2	0.3	0.5	1	2	4
fluid pressure[1]								
min. extended	bar	metal pipe: 10			metal pipe: 10 (d > 120 mm) 3 (d < 120 mm)	metal pipe: 3 (d < 60 mm)	metal pipe: 3 (d < 35 mm)	metal pipe: 3 (d < 15 mm)
min.	bar	metal pipe: 15 plastic pipe: 1			metal pipe: 15 (d > 120 mm) 10 (d < 120 mm) plastic pipe: 1	metal pipe: 10 (d > 60 mm) 5 (d < 60 mm) plastic pipe: 1	metal pipe: 10 (d > 35 mm) 5 (d < 35 mm) plastic pipe: 1	metal pipe: 10 (d > 15 mm) 5 (d < 15 mm) plastic pipe: 1
inner pipe diameter d[2]								
min. extended	mm	220	180	110	60	30	15	7
min. recommended	mm	270	220	140	80	40	20	10
max. recommended	mm	1200	900	600	300	150	50	22
max. extended	mm	1600	1400	1000	360	180	60	30
pipe wall thickness								
min.	mm	15	11	8	5	2.5	1.2	0.6
max.	mm	32	24	16	10	5	3	1.2
max. extended	mm	35	-	-	-	-	-	-
material								
housing		PPSU with stainless steel cover 316Ti (1.4571)	PPSU with stainless steel cover 304 (1.4301)					
contact surface		PPSU						
degree of protection		IP66/IP67	IP66					
transducer cable								
type		1699						
length	m	5				4		3
dimensions								
length l	mm	163	128.5			74		42
width b	mm	54	51			32		22
height h	mm	91.3	67.5			40.5		25.5
dimensional drawing								
weight (without cable)	kg	0.935	0.471			0.077		0.019
pipe surface temperature	°C	-40...+130						
ambient temperature	°C	-40...+130						
temperature compensation		x						
explosion protection								
• **FM**								
pipe surface temperature (Ex)	°C	-40...+165						
degree of protection		IP66						
marking		FM C US APPROVED NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860						

[1] depending on the application, typical absolute value for natural gas, nitrogen, compressed air

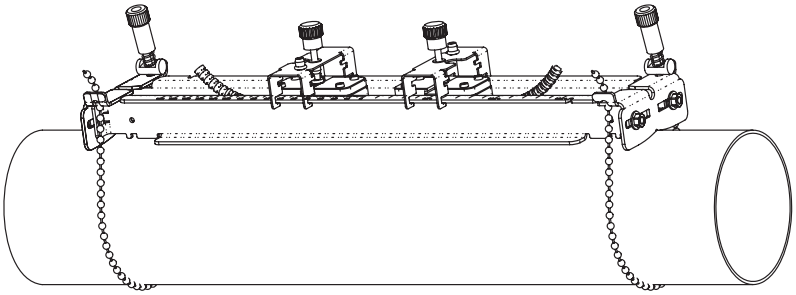
[2] Lamb wave transducer:
typical values for natural gas, nitrogen, oxygen; pipe diameters for other fluids on request
inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)
inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

Transducer mounting fixture

Order code

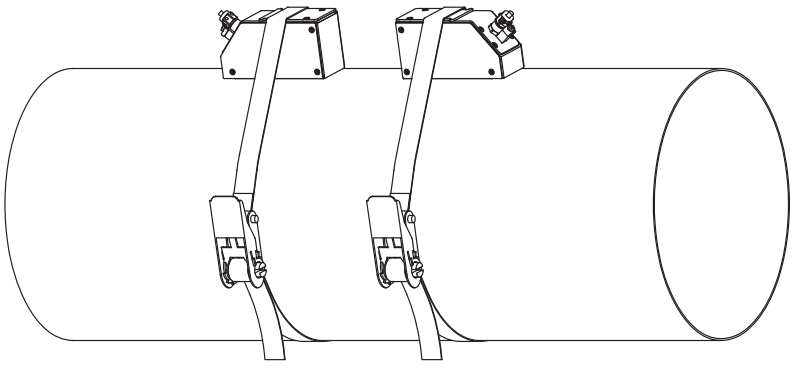
1, 2	3		4	5		6	7...10	no. of character
transducer mounting fixture	**transducer**	**-**	**measurement arrangement**	**size**	**-**	**fixation**	**outer pipe diameter**	**description**
VP								portable Variofix
TB								tension belts
	A							all transducers
			D					reflection arrangement or diagonal arrangement
			R					reflection arrangement
				M				medium
						C		chains
						G		tension belts
						N		without fixation
							0550	10...550 mm
							1500	50...1500 mm
							2100	50...2100 mm

portable Variofix VP and chains



material: stainless steel 304 (1.4301), 301 (1.4310), 303 (1.4305)
dimensions: 414 x 94 x 76 mm
chain length: 2 m

tension belts TB



material: steel, powder coated and textile tension belt
length: 5/7 m

ambient temperature: max. 60 °C
outer pipe diameter:
max. 1500/2100 mm

Coupling materials for transducers

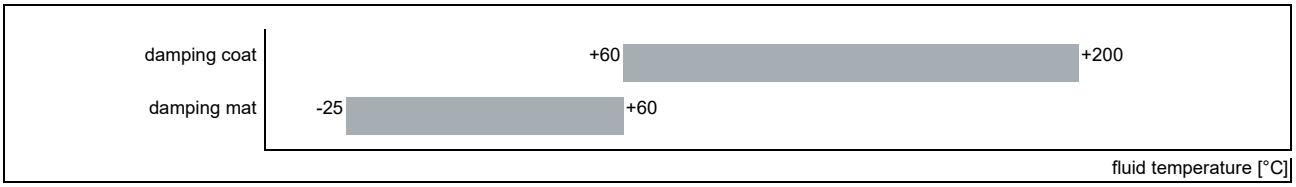
normal temperature range (4th character of transducer order code = N)		**extended temperature range** (4th character of transducer order code = E)	
< 100 °C	< 170 °C	< 150 °C	< 200 °C
coupling compound type N	coupling compound type E	coupling compound type E	coupling compound type E or H

Technical data

type	**ambient temperature** °C
coupling compound type N	-30...+130
coupling compound type E	-30...+200
coupling compound type H	-30...+250

Damping material (optional)

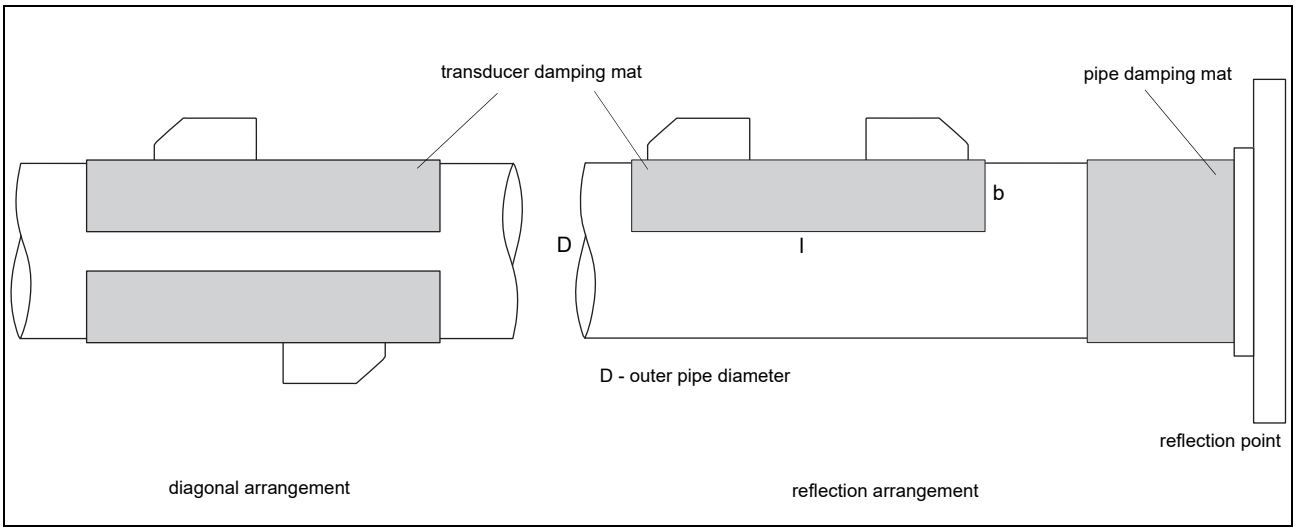
Damping material will be used for the gas measurement to reduce acoustic noise influences on the measurement.



Damping mats

Transducer damping mats will be installed below the transducers.

Pipe damping mats will be installed at reflection points, e.g. flange, weld.



Selection of damping mats

type	description	outer pipe diameter mm	dimensions l x b x h mm	transducer frequency F	G	H	K	M	P	Q	technical type	ambient temperature °C	remark
transducer damping mat													
D	for temporary installation (multiple use), fixed with coupling compound	< 80	450 x 115 x 0.5	-	-	-	-	x	x	x	D20S3	-25...+60	
		≥ 80	900 x 230 x 0.5	-	-	-	x	x	-	-	D20S2		
			900 x 230 x 1.3	x	x	x	-	-	-	-	D50S2		
pipe damping mat													
A	for temporary installation (multiple use), fixed with coupling compound	< 300	300 x 115 x 0.5	x	x	x	x	x	x	x	A20S4	-25...+60	for quantity see table below

Quantity for pipe damping mat - type A

(depending on outer pipe diameter)

outer pipe diameter D mm	transducer frequency F, G, H	K, M, P, Q
100	12	6
200	24	12
300	32	16

Damping coat

For high temperatures it is recommended to apply the damping coat onto the pipe.

Technical data

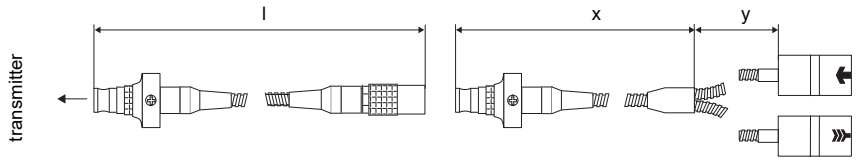
item number		992080-13
material		multipolymeric matrix/inorganic ceramic coating
packing drum	I	1
properties		heat-resistant, inert

Observe installation instructions (TI_DampingCoat).

Dimensioning

transducer frequency	**number of packing drums**		
	outer pipe diameter		
	≤300	≤500	≤700
	mm		
F	3	4	5
G	2	3	4
H	2	2	3
K	2	2	-
M	2	-	-
P	1	-	-
Q	1	-	-

Connection systems

connection system NL	
direct connection/connection with extension cable	transducers technical type
	*****51

Cable

transducer cable		
type		**1699**
weight	kg/m	0.094
ambient temperature	°C	-55...+200
cable jacket		
material		PTFE
outer diameter	mm	2.9
thickness	mm	0.3
colour		brown
shield		x
sheath		
material		stainless steel 304 (1.4301)
outer diameter	mm	8

extension cable		
type		**1750**
standard length	m	5 10
weight	kg/m	0.12
ambient temperature	°C	< 80
cable jacket		
material		PE
outer diameter	mm	6
thickness	mm	0.5
colour		black
shield		x
sheath		
material		stainless steel 304 (1.4301)
outer diameter	mm	9

Cable length

transducer frequency		**F, G, H, K**			**M, P**			**Q**			**S**		
connection system NL													
transducers technical type		x	y	l	x	y	l	x	y	l	x	y	l
*(DR)***51	m	2	3	≤ 10	2	2	≤ 10	2	1	≤ 10	1	1	≤ 10
*(LT)***51	m	2	7	≤ 10	7	2	≤ 10	8	1	≤ 10	-	-	-

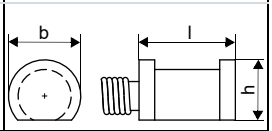
x, y - transducer cable length

l - max. length of extension cable

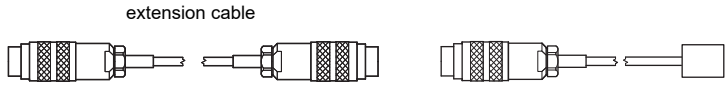
Clamp-on temperature probe (optional)

Technical data

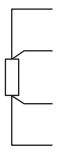
PT12N

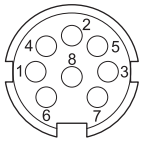
item number		• 670415-1 • 670414-1 (matched)
design		clamp-on with connector
type		Pt100
connection		4-wire
measuring range	°C	-30...+250
accuracy T		±(0.15 °C + 2 · 10^{-3} · |T [°C]|) class A
accuracy ΔT (2x Pt matched according to EN 1434-1)		≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434-1
response time	s	50 (t50, T1 = 25 °C, T2 = 60 °C)
housing material		aluminum
degree of protection		IP54
dimensions		
length l	mm	20
width b	mm	15
height h	mm	13
dimensional drawing		
weight	kg	0.25 (without connector)
accessories		
thermal conductivity paste 200 °C		x
thermal conductivity foil 250 °C		x

Connection system

direct connection/connection with extension cable


Connection

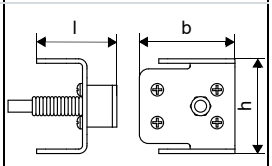
	temperature probe	extension cable	connector pin
	red	grey	2
	red/blue	red	6
	white/blue	blue	1
	white	white	7



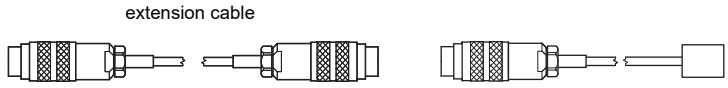
Cable

		temperature probe	extension cable
type		4 x 0.22 mm^2	LIYCY 8 x 0.14 mm^2
standard length	m	3	5/10/25
max. length	m	-	100
ambient temperature	°C	-30...+250	-25...+80
min. bend radius	mm	27	68
cable jacket			
material		PFA	PVC
outer diameter	mm	3.8 ±0.15	4.8 ±2
colour		black	grey

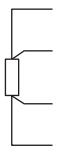
PT12F

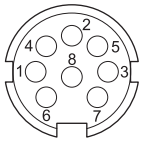
item number		• 670415-2 • 670414-2 (matched)
design		clamp-on short response time, with connector
type		Pt100
connection		4-wire
measuring range	°C	-50...+250
accuracy T		±(0.15 °C + 2 · 10^{-3} · |T [°C]|) class A
accuracy ΔT (2x Pt matched according to EN 1434-1)		≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434-1
response time	s	8 (t50, T1 = 25 °C, T2 = 60 °C)
housing material		PEEK, stainless steel 304 (1.4301), copper
degree of protection		IP54
dimensions		
length l	mm	14
width b	mm	30
height h	mm	27
dimensional drawing		
weight	kg	0.32 (without connector)
accessories		
thermal conductivity paste 200 °C		x
thermal conductivity foil 250 °C		x
plastic protection plate, insulation foam		x

Connection system

direct connection/connection with extension cable


Connection

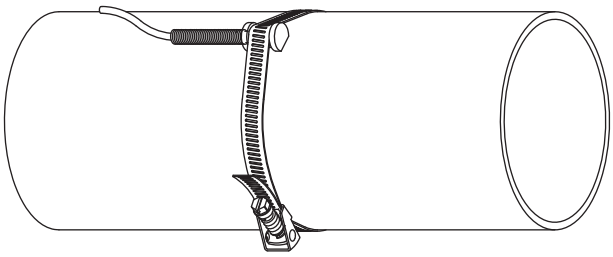
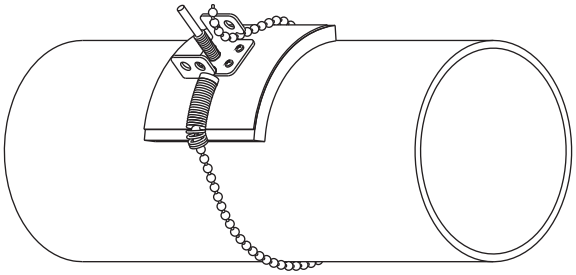
	temperature probe	extension cable	connector pin
	red	grey	2
	red/blue	red	6
	white/blue	blue	1
	white	white	7



Cable

		temperature probe	extension cable
type		4 x 0.22 mm^2	LIYCY 8 x 0.14 mm^2
standard length	m	3	5/10/25
max. length	m	-	100
ambient temperature	°C	-50...+250	-25...+80
min. bend radius	mm	27	68
cable jacket			
material		PFA	PVC
outer diameter	mm	3.8 ±0.15	4.8 ±2
colour		black	grey

Fixation

tension strap PT12N 	material: stainless steel 301 (1.4310), 410 (1.4006) thermal insulation necessary
ball chain PT12F 	material: stainless steel 316L (1.4404) length: 1 m

Wall thickness measurement (optional)

The pipe wall thickness is an important pipe parameter which has to be determined exactly for a good measurement. However, the pipe wall thickness often is unknown.

The wall thickness probe can be connected to the transmitter instead of the flow transducers and the wall thickness measurement mode is activated automatically.

Acoustic coupling compound is applied to the wall thickness probe which then is placed firmly on the pipe. The wall thickness is displayed and can be stored directly in the transmitter.

Technical data

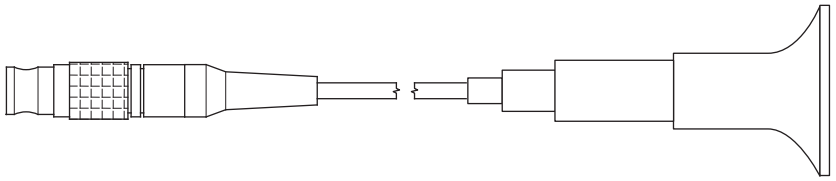
		DWR1NZ7
item number		600522-0
measuring range[1]	mm	1...250
resolution	mm	0.01
accuracy		1 % ±0.1 mm
fluid temperature	°C	-20...+200, short-time peak max. 500
explosion protection		-
cable		
type		2616
length	m	1.5

[1] The measuring range depends on the attenuation of the ultrasonic signal in the pipe. For strongly attenuating plastics (e.g. PFA, PTFE, PP) the measuring range is smaller.

Cable

		2616
ambient temperature	°C	<200
cable jacket		
material		FEP
outer diameter	mm	5.1
colour		black
shield		x

DWR1NZ7



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