

# Flexim PIOX S721 Ultrasonic Flowmeter



## Process Analysis and Flow Measurement with Ultrasound

### Features

- Time measurement for the accurate and repeatable determination of concentration, density and density-related physical quantities

### Applications

For a wide range of fluids, e.g., H<sub>2</sub>SO<sub>4</sub>, HF, HCl, HNO<sub>3</sub>, sugar solution (Brix), brine in:

- Chemical industry
- Petrochemical industry
- Oil and gas industry
- Pharmaceutical industry
- Semiconductor industry
- Mechanical and electrical industries
- Food industry

## Transmitter

### Technical data

	PIOX S721**-NNN**-*AL S721**-NNN**-*ST	PIOX S721**-A2N**-*AL S721**-A2N**-*ST	PIOX S721**-F2N**-*AL S721**-F2N**-*ST					
design	standard field device	standard field device zone 2	standard field device FM Class I Div. 2					
<b>measurement</b>								
• analysis								
transit time (repeatable)	$1/(50 \cdot f_a) \pm 10^{-4} \cdot t$							
transit time (absolute)	$1/(5 \cdot f_a) \pm 10^{-4} \cdot t$							
	$f_a$ - transducer frequency, $t$ - total transit time e.g., for transducers with frequency M ( $f_a = 1$ MHz): repeatable: 20 ns $\pm 10^{-4} \cdot t$ , absolute: 200 ns $\pm 10^{-4} \cdot t$ The total measurement uncertainty of a physical quantity for analysis is supplied order-related as it depends on the fluid, operating range and installation. For the basis of calculation see document <a href="#">TIPIOX-S_uncert_analysis</a> .							
• flow								
measurement principle	transit time difference correlation principle							
flow direction	bidirectional							
flow velocity	ft/s	0.03 to 82						
repeatability		0.15 % MV $\pm 0.02$ ft/s						
fluid	all acoustically conductive liquids with < 10 % gaseous or solid content in volume							
temperature compensation	corresponding to the recommendations in ANSI/ASME MFC-5.1-2011							
<b>measurement uncertainty (volumetric flow rate)</b>								
measurement uncertainty of the measuring system <sup>1</sup>	$\pm 0.3$ % MV $\pm 0.02$ ft/s includes calibration certificate traceable to NIST							
measurement uncertainty at the measuring point <sup>2</sup>	$\pm 1$ % MV $\pm 0.02$ ft/s							
<b>transmitter</b>								
power supply		<ul style="list-style-type: none"> <li>• 100 to 230 V/50 to 60 Hz or</li> <li>• 20 to 32 V DC or</li> <li>• 11 to 16 V DC</li> </ul>						
power consumption	W	< 15						
number of measuring channels		1, optional: 2						
damping	s	0 to 100 (adjustable)						
measuring cycle	Hz	100 to 1000 (1 channel)						
response time	s	1 (1 channel)						
housing material	aluminum, powder coated or stainless steel 316L							
degree of protection	IP66							
dimensions	inch	see dimensional drawing						
weight	lb	aluminum housing: 11.9 stainless steel housing: 11.2						
fixation	wall mounting, optional: 2" pipe mounting							
ambient temperature	°F	-40 to +140 (< -4 without operation of the display)						
display	128 x 64 pixels, backlight							
menu language	English, German, French, Spanish, Dutch, Russian, Polish, Turkish, Italian, Chinese							
<b>explosion protection</b>								
• ATEX/IECEx								
marking	-	S721**-A20*A, S721**-A20*S:  C E 0637 II3G II2D Ex nA nC ic IIC T4 Gc Ex tb IIIC T120 °C Db T <sub>a</sub> -40...+60 °C	-					
certification	-	IBExU11ATEX1015, IECEEx IBE 11.0008	-					

<sup>1</sup> with aperture calibration of the transducers

<sup>2</sup> for transit time difference principle and reference conditions

<sup>3</sup> outside the explosive atmosphere (housing cover open)

	<b>PIOX S721**-NNN**-*AL S721**-NNN**-*ST</b>	<b>PIOX S721**-A2N**-*AL S721**-A2N**-*ST</b>	<b>PIOX S721**-F2N**-*AL S721**-F2N**-*ST</b>
<b>• FM</b>			
marking	-	-	S721**-F20*S2, S721**-F20*S3:  NI/Cl. I,II,III/Div. 2/ GP. A,B,C,D,E,F,G/ T5  S721**-F20*S1:  NI/Cl. I,II,III/Div. 2/ GP. A,B,C,D,E,F,G/ T4A
<b>measuring functions</b>			
physical quantities	see table below		
totalizer	volume, mass		
calculation functions	average, difference, sum (2 measuring channels necessary)		
diagnostic functions	signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times		
<b>communication interfaces</b>			
service interfaces	measured value transmission, parametrization of the transmitter: • USB <sup>3</sup> • LAN <sup>3</sup>		
process interfaces	max. 1 option: • RS485 (ASCII sender) • Modbus RTU • BACnet MS/TP • HART • Profibus PA • FF H1 • Modbus TCP • BACnet IP		
<b>accessories</b>			
data transmission kit	USB cable		
software	• FluxDiagReader: reading of measured values and parameters, graphical representation • FluxDiag (optional): reading of measurement data, graphical representation, report generation, parametrization of the transmitter		
<b>data logger</b>			
loggable values	all physical quantities, totalized physical quantities and diagnostic values		
capacity	max. 800 000 measured values		
<b>outputs</b>			
	The outputs are galvanically isolated from the transmitter.		
number	on request		
<b>• switchable current output</b>			
	All switchable current outputs are jointly switched to active or passive.		
range	mA	4 to 20 (3.2 to 22)	
accuracy		0.04 % MV ±3 µA	
active output		R <sub>ext</sub> < 250 Ω	
passive output		U <sub>ext</sub> = 8 to 30 V, depending on R <sub>ext</sub> (R <sub>ext</sub> < 1 kΩ at 30 V)	
<b>• HART</b>			
range	mA	4 to 20	
accuracy		0.1 % MV ±15 µA	
active output		U <sub>int</sub> = 24 V, R <sub>ext</sub> < 500 Ω	
passive output		U <sub>ext</sub> = 10 to 24 V DC, depending on R <sub>ext</sub> (R <sub>ext</sub> < 1 kΩ at 24 V)	
<b>• voltage output</b>			
range	V	0 to 1 or 0 to 10	
accuracy		0 to 1 V: 0.1 % MV ±1 mV 0 to 10 V: 0.1 % MV ±10 mV	
internal resistance		R <sub>int</sub> = 500 Ω	
<b>• frequency output</b>			
range	kHz	0 to 5	
optoparameter		24 V/4 mA, R <sub>int</sub> = 66.5 Ω	

1 with aperture calibration of the transducers

2 for transit time difference principle and reference conditions

3 outside the explosive atmosphere (housing cover open)

	<b>PIOX S721**-NNN**-*AL S721**-NNN**-*ST</b>	<b>PIOX S721**-A2N**-*AL S721**-A2N**-*ST</b>	<b>PIOX S721**-F2N**-*AL S721**-F2N**-*ST</b>
<b>• digital output</b>			
functions		• frequency output • binary output • pulse output	
number	3		
operating parameters		5 to 30 V/< 100 mA	
<b>frequency output</b>			
• range	kHz	0 to 5	
<b>binary output</b>			
• binary output as alarm output		limit, change of flow direction or error	
<b>pulse output</b>			
• functions		mainly for totalizing	
• pulse value	units	0.01 to 1000	
• pulse width	ms	0.05 to 1000	
<b>inputs</b>			
		The inputs are galvanically isolated from the transmitter.	
number		max. 4, on request min. 1 input or process interface with inputs necessary for fluid temperature	
<b>• temperature input</b>			
type		Pt100/Pt1000	
connection		4-wire	
range	°F	-238 to +1040	
resolution	K	0.01	
accuracy		±0.01 % MV ±0.03 K	
<b>• current input</b>			
accuracy		0.1 % MV ±10 μA	
active input		$U_{int} = 24 \text{ V}$ , $R_{int} = 50 \Omega$ , $P_{int} < 0.5 \text{ W}$ , not short-circuit proof	
• range	mA	0 to 20	
passive input		$R_{int} = 50 \Omega$ , $P_{int} < 0.3 \text{ W}$	
• range	mA	-20 to +20	
<b>• voltage input</b>			
range	V	0 to 1	
accuracy		0.1 % MV ±1 mV	
internal resistance		$R_{int} = 1 \text{ M}\Omega$	
<b>• binary input</b>			
switching signal		5 to 30 V, 1 mA	5 to 26 V, 1 mA
functions		• reset of the measured values • reset of the totalizers • stop of the totalizers • activation of the measuring mode for highly dynamic flows	

<sup>1</sup> with aperture calibration of the transducers

<sup>2</sup> for transit time difference principle and reference conditions

<sup>3</sup> outside the explosive atmosphere (housing cover open)

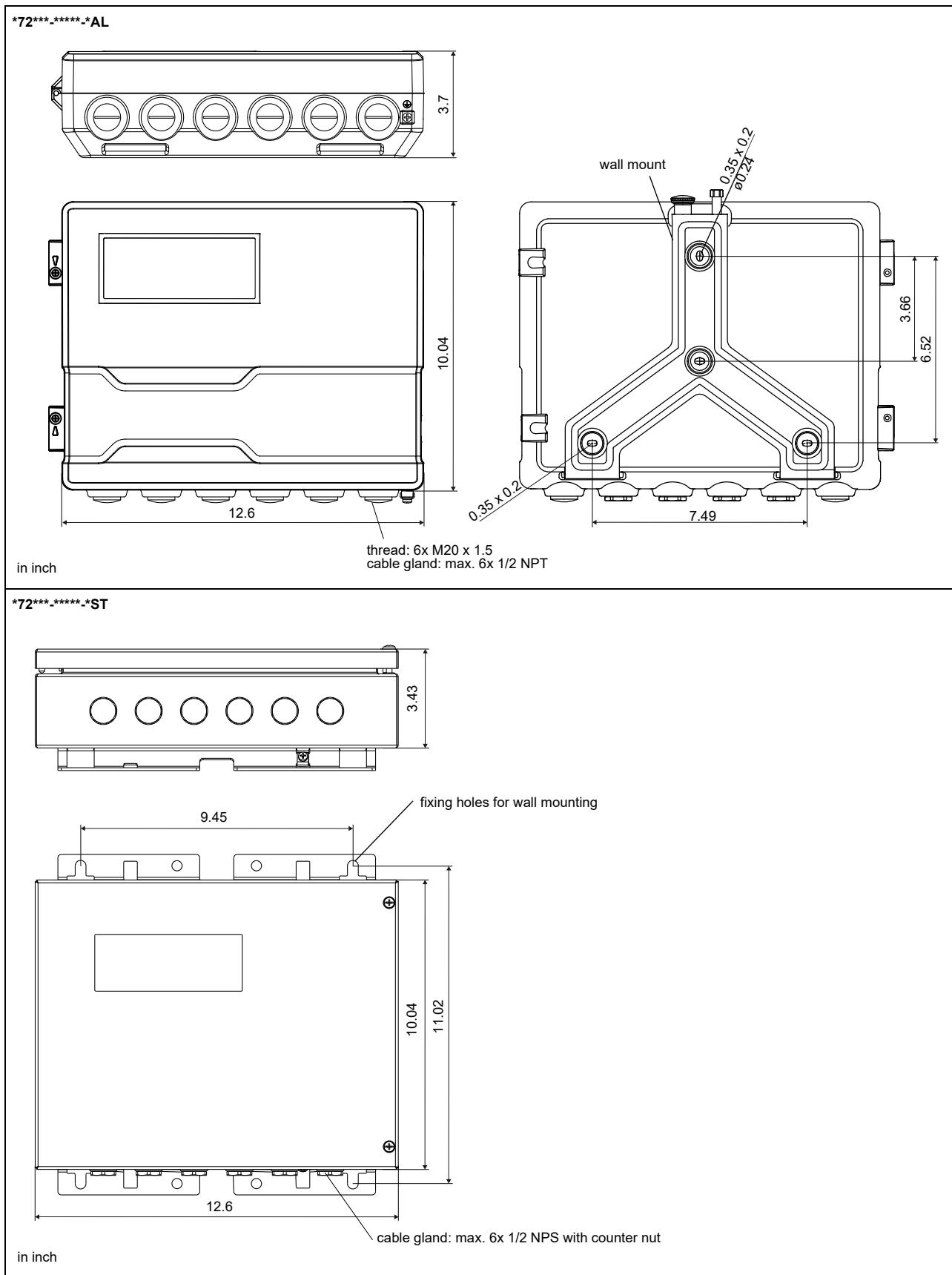
## Physical quantities

The available physical quantities depend on the fluid data set in the transmitter.

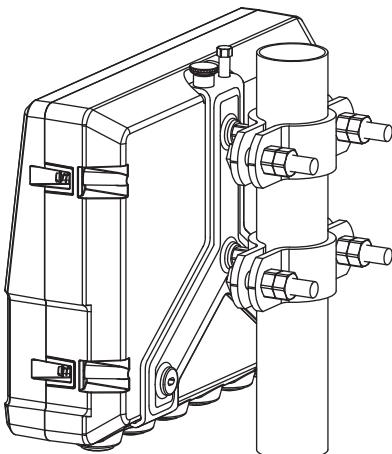
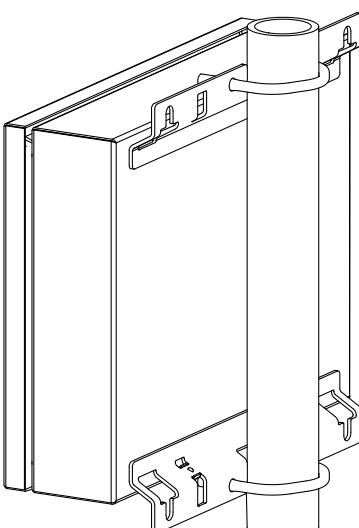
fluid data set	physical quantities	remark
no fluid data set	• sound speed, volumetric flow rate	
SSF	• analysis <sup>1</sup> : concentration, mass fraction, volume fraction, density, normalized density, normalized sound speed, sound speed • flow: volumetric flow rate, flow velocity, mass flow rate	application-specific fluid data set from FLEXIM database
SCF	• analysis <sup>1</sup> : concentration, mass fraction, volume fraction, density, normalized density, normalized sound speed, sound speed • flow: volumetric flow rate, flow velocity, mass flow rate • further customized physical quantities <sup>1</sup>	data set developed by FLEXIM in cooperation with the customer

<sup>1</sup> min. 1 input or process interface with inputs necessary for fluid temperature

## Dimensions



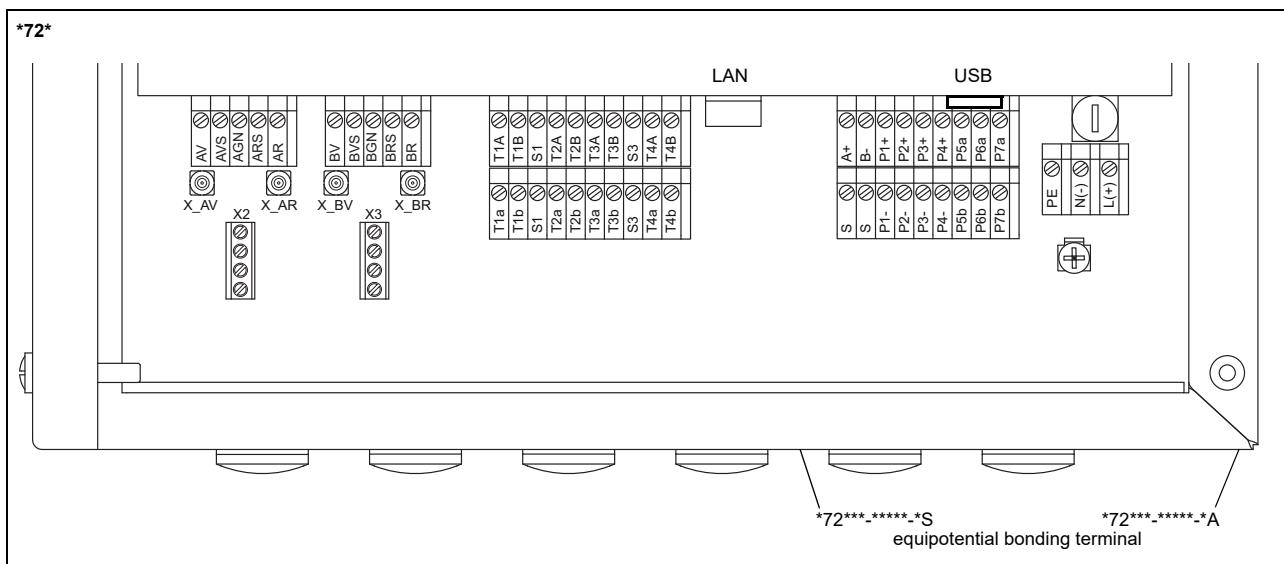
## 2" pipe mounting kit

*72***-****-*AL		item number: 721037-4
*72***-****-*ST		item number: 721110-4

### Storage

- do not store outdoors
- store within the original package
- store in a dry and dust-free place
- protect against sunlight
- keep all openings closed
- storing temperature: -4...+140 °F

## Terminal assignment



power supply <sup>1</sup>		
terminal	connection (AC)	connection (DC)
PE	protective conductor	protective conductor
N(-)	neutral conductor	-
L(+)	outer conductor	+

transducers						
measuring channel A		measuring channel B		transducer cable (transducers ****52)		
terminal	connection	terminal	connection	transducer	terminal	connection
AV	signal	BV	signal	↑	X_AV	X_BV
AVS	shield	BVS	shield			
ARS	shield	BRS	shield	↗	X_AR	X_BR
AR	signal	BR	signal			

outputs <sup>1, 2</sup>		communication interface		
terminal	connection	terminal	connection	communication interface
P1+ to P4+	current output, voltage output, frequency output, HART (P1)	A+	signal +	• RS485 <sup>1</sup> • Modbus RTU <sup>1</sup> • BACnet MS/TP <sup>1</sup> • Profibus PA <sup>1</sup> • FF H1 <sup>1</sup>
P1- to P4-		B-	signal -	
P5a to P7a	digital output	S	shield	
P5b to P7b		USB	type B Hi-Speed USB 2.0 Device	• service (FluxDiag/ FluxDiagReader)
		LAN	RJ45 10/100 Mbps Ethernet	• service (FluxDiag/ FluxDiagReader) • BACnet IP • Modbus TCP

analog inputs <sup>1, 2</sup>				
terminal	temperature probe	passive sensor	active sensor	
terminal	direct connection	connection with extension cable	connection	connection
T1a to T4a	red	red/white	not connected	not connected
T1A to T4A	red/blue	gray/black	-	+
T1b to T4b	white/blue	blue/red	+	not connected
T1B to T4B	white	white/green	not connected	-
S1, S3	shield	shield	not connected	not connected

binary inputs <sup>1, 2</sup>	
terminal	
P1+ to P2+, P1- to P2-	

<sup>1</sup> cable (by customer):  
- e.g., flexible wires, with insulated wire ferrules, wire cross-section: AWG14 to 24  
- outer diameter of the cable (\*72\*\*\*-\*\*\*\*-\*S with ferrite nut): max. 0.3 inch

<sup>2</sup> The number, type and terminal assignment are customized.

## Transducers

### Overview

#### Shear wave transducers

	technical type				
	G	K	M	P	Q
zone 2 - FM Class I Div. 2 - nonEx normal temperature range	CDG1N52 CLG1N52	CDK1N52 CLK1N52	CDM2N52 CLM2N52	CDP2N52 CLP2N52	CDQ2N52 CLQ2N52
zone 2 - nonEx IP68	CDG1LI8	CDK1LI8	CDM2LI8	CDP2LI8	
zone 2 - FM Class I Div. 2 - nonEx extended temperature range	CDG1E52 CLG1E52	CDK1E52 CLK1E52	CDM2E52 CLM2E52	CDP2E52 CLP2E52	CDQ2E52 CLQ2E52
zone 1 normal temperature range	CDG1N81 CLG1N81	CDK1N81 CLK1N81	CDM2N81 CLM2N81	CDP2N81 CLP2N81	CDQ2N81 CLQ2N81
zone 1 IP68	CDG1LI1	CDK1LI1	CDM2LI1	CDP2LI1	
zone 1 extended temperature range	CDG1E83 CLG1E83	CDK1E83 CLK1E83	CDM2E85 CLM2E85	CDP2E85 CLP2E85	CDQ2E85 CLQ2E85
<b>inner pipe diameter d</b>					
min. extended	inch	15.7	3.9	2	0.98
min. recommended	inch	19.7	7.9	3.9	0.98
max. recommended	inch	157.5	78.7	39.4	15.7
max. extended	inch	255.9	94.5	47.2	18.9
<b>pipe wall thickness</b>					
min.	inch	0.43	0.2	0.1	0.05
					0.02

for further data see Technical specification TS\_F7xx-transducersVx-xXX\_Lus

### Transducer mounting fixture

PermaRail	PermaLok	quick release clasps and tension straps	WavelInjector with chains
		transducer frequency M, P, Q	
			WavelInjector with threaded rods
			 outer pipe diameter: 1.4 to 15 inch

for further data see Technical specification TS\_F7xx-transducersVx-xXX\_Lus

### Coupling materials for transducers

	normal temperature range	extended temperature range	WavelInjector	
< 212 °F	< 338 °F	< 302 °F	< 392 °F	< 464 °F
< 24 h	coupling compound type N or coupling pad type VT	coupling compound type E or coupling pad type VT	coupling compound type E or H or coupling pad type VT	coupling pad type TF
long time measurement	coupling pad type VT	coupling pad type VT	coupling pad type VT	coupling pad type A and coupling pad type VT

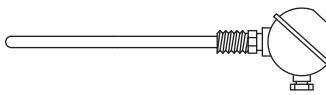
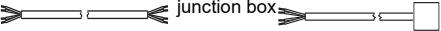
for further data see Technical specification TS\_F7xx-transducersVx-xXX\_Lus

## Connection systems

connection system TS		
connection with extension cable	direct connection	transducers technical type
<p>JB02, JB03, JB04</p>	<p>direct connection</p>	*****52
connection system T1		
connection with extension cable	direct connection	transducers technical type
<p>JB01</p>	<p>direct connection</p>	*****8*
<p>JB01, JBP2, JBP3</p>		*****L1*

for further data see Technical specification TS\_F7xx-transducersVx-xXX\_Lus

## Temperature probes

PT13N	PT13F	A2179
<ul style="list-style-type: none"><li>Pt1000</li><li>clamp-on</li><li>-40 to +392 °F</li></ul>	<ul style="list-style-type: none"><li>Pt1000</li><li>clamp-on</li><li>response time: 8 s</li><li>-49 to +482 °F</li></ul>	<ul style="list-style-type: none"><li>Pt1000</li><li>inline</li><li>-58 to +500 °F</li></ul>
direct connection		
		
connection with extension cable		
extension cable		
		

For more information: [Emerson.com](https://Emerson.com)

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